CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS KS MENTHOLATED FOIL SP - SINGAPORE TAR/NIC
BRAND CODE-1580 (SGP)(MF)

EFFECTIVE DATE: 11/26/90
SINGAPORE
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 58

CIGARETTE LENGTH	:	84.0	MM	UK TAR	:	11.0 MG/CIGT	10.5 -	11.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM	FIELD MENTHOL	:	.50 MG/CIGT	.45 -	.55
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.90 MG/CIGT	.80 -	1.00
TIPPING LENGTH	:	31.000	MM					
TOTAL R.T.D.	:	4.70	IN. H2O	FRESH MENTHOL	:	.60 MG/CIGT	.55 -	.65
DILUTION TARGET	:	25.0 +/- 5.0 %						

TIPPING PAPER /USE UP: 52MM X 3200M WHT TORNL PPT KC 236M2 12-897-E LASER PERF.
REPLACE WITH : 62MM X 3500M WHT TORNL PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A

TROPICAL FILLER-PACK OV: A1580 - 12.00% MARL LT MEN-FOIL TROPICAL SP

CIGARETTE PAPER : 27.25MM X 6500M 35CU/0.6% (K/D137/E878) 10-135-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-001-C 114MM 30# ALUMINUM 86.0MG/150MM

COMMENTS : COUNTRY REQUIRES QA SMOKING BY THE UK METHOD.
: PACK PRINT TAR/NICOTINE IS 11.0MG/0.9MG.

REASON FOR CHANGE : TIPPING PAPER BOBBIN METERAGE CHANGED FROM 3200M;
: PM MATERIAL CODE 12-897-E TO 3500M; PM MATERIAL
: CODE 12-888-A ON A USE UP AND REPLACE BASIS.
: NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : A. M. MILBURN PRINTING DATE : 11/15/90
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APPROVED BY: Charles A. Pitts. WMMS. SUPERCEDES SPECIFICATION DATED: 9/10/90

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